





# INTEROFFICE **MEMORANDUM**

DATE:

July 22, 1996

MAL MP-SMM-052

TO:

Distribution A

FROM:

Herb Finkelman, Project Management, T130F, X5491

SUBJECT:

MEETING MINUTES FOR THE 707 "J" MODULE GLOVE-BOX REMOVAL

MEETING JULY 15, 1996 - HNF-076-96

Action:

Attendees are responsible for the action items listed below.

## **PURPOSE**

The purpose of this correspondence is to distribute the meeting minutes for the 707 "J" Module Glove-box Removal meeting held on July 15, 1996.

## DISCUSSION

<u>Name</u>	<u>Department</u>	Bldg Phone/Pager/FAX
Attendees: Herb Finkelman Tom Maydew Ted Kocol Mary Aycock Steve Sandoval Larry Archuleta Tim Humiston Pete Tourigny Howard Mason	Project Management Procurement Const. Mgmt SEG - Waste Liaison Waste OPs RMRS WM Engineering Maintenance SSOC Eng	T130F 5491/D0381/F5215 080 8506 T764B 7393/D0252 T130F 5309/ /F8244 T893A 4831/D1104/F6172 B777 6507/D5512 T130F 2700/D0850/F8048 T439D 3043/D6171/F3711 B750 6167/D1446/F7397
Absent: Don Clark Dana Santi Pete Ross	Planning Tech. Applications Planning and Integration	B770 8180/D7195/F2335 B779 4200/D0847/F2982 T130F 5616/D5091/F5215

#### Overview:

The original scope of the project consists of the removal of four large glove-boxes and one small "B" box in the "J" Module of Building 707. All associated utilities are also to be 1. removed. J 20, 40 and 50 are contaminated. They will be removed to Building 776 for volume reduction. J 30 will be shipped to Los Alamos. J40A has been free released as waste. On May 23, 1996, J10 was added to the project scope. SSOC is preparing the engineering package and IWCP modification. J 10 is a contaminated box. SSOC provided the Engineering and IWCP for the initial phase of disconnecting the

2. boxes from the building. RMRS will do the engineering and IWCPs for the lead removal

and relocation of the boxes.



B707-A-000052

- 3. The initial IWCP was approved with comments on February 28. The initial removal work occurred on March 12. The crit infractions were lifted on June 4 allowing significant construction work to restart. The J 40 Tent is complete and approved and Mycarta removal is complete. A substantial amount of electrical and piping strip-out for J 40, 50 and 30 is complete. The racks have been removed from J 40 and 50. J 40 &50 are ready to strip-coat. The J20 Mold and Melt have been moved to their new location, the J 20&30 control consoles have been removed, and the J 30 manifold has been removed.
- 4. There are significant budget and resource issues being worked. As these issues are finalized, the impacts will be noted.

# **Project Management:**

1. SEG will issue a letter on the packing requirements for the B 12 box on 7/18.

2. Though we issued the letter defining the criticality requirements for crate movement, crit engineering has questioned the CSOL we were going to use. The 7/3 original date for the new limit has slipped to 7/24. This still supports our needs.

3. Joe McKaig has taken the lead on the Los Alamos shipment. He is looking for a place to stage the items prior to shipment. J 30 mold and melts can ship horizontally. We will tie off anything that is loose inside the panels.

4. We have not received the revised Waste Costs from G. Bracken. The lead recycle contract, while in place, is on hold while some T&C are resolved.

5. We will schedule the J 10 sampling when Celia returns from vacation or sooner if

The glove-boxes will fit through the NE module door with the Jam removed. We will take some drywall down around a colume to facilitate clearance. It will move through the halls to the docks.

7. The waste definition letter was received 7/15.

8. The volume reduction bag is to be shipped next week.

9. There have been discussions with Jeff Widney on the oil draining. We believe this issue is resolved, but will not be sure until we drain the oil.

Howard reported that the building will be preparing its hazard analysis for the new BFO. He also indicated that SSOC is trying to rework the OSRs/CSOLs to reflect the situations that arise during D&D.

11. 776 will use their own Safety procedures. No HASP is required.

# Engineering:

1. The CSOL interpretation allowing use of glove-bags in SSCs has been issued.

2. A80 lessons learned are being incorporated as appropriate.

3. Ricky issued a letter on our not wetting our surfaces being appropriate 7/18.

4. We have the sample window glove-bag and intend to try it out this week.

- 5. Mary will retrieve the strip coat survey plan from Heim's files. Rad Eng. has no problem with a generic approach. We need to determine if there is any value in gathering this information at this time.
- 6. We need to evaluate impact of lowering J 30 without removing the furnace.

#### Construction:

1. (No change) We have determined the approach to remove the J 30 furnace door. J 20 is more complicated than initially expected. We are working this. However, it is not a top priority at this time.



We do not need to use door 17. See # 6 in project mgmt. 2.

3. The recovery bag frame will not work on J 40. We are working on a fix.

4. We expect to check the plug on J 50 on 7/22.

- 5. We still need to schedule the alarm techs.
- 6. Tim is to determine if engineering must prepare ECR for plug or does COOP 6 exemption
- 7. (No change) We have started the AHA for Lead Removal and Breeches. Garth and Ted are working.
- 8. We must redo the filter change on J 40. Ops did not sweep the housing and there is still 200 gms. This effort will be re-performed by 7/22.
- 9. (No change)We are rechecking all of our materials. A 80 and the move to 551 has raised
- concerns. This effort is 25-50% complete. (No change)A stock of 6" Tape has been found in 551. The 50 rolls will be adequate for 10. the near term. Tom is working with Procurement Engineering to make future procurement
- 11. Ted confirmed that we have sheet steel as our Centerline blank. We will consider a modification due to weight.

#### Schedule and Cost:

1. (No change) The resource loaded schedule is nearly complete. Resources are loaded. They need to be checked and the resources curves analyzed for need and to go budget. Pete and Herb's priority have been the budget rebaselining requirements.

#### Action Items:

- Complete IWCPs for Lead Removal and Glove-box relocation. Action: Tim Humiston Due: We will remove the lead after the box is off the center-line. We will use SWPs for the windows. The packages are ready and being reviewed.
- 30. Establish area staging plan for waste, air movers etc. Action: Tim, Herb, Mike, Due: The only remaining issue is the staging of J 30 for shipment.
- 65. Coordinate Alarm disconnects. Action: Mike Nelson Due: Fire Protection letter received. We are scheduling this effort.
- 69. Resolve crit./assay questions on crate movement, this includes crit. calc over and above NMC determination. Action: Mary Aycock and Herb Finkelman Due: CSOL being reworked. Issue slipped to 7/24.
- 73. Develop HASP for Volume Reduction. Action. Garth Beers Due: Closed - 776 will work under their safety program.
- 78. Complete design of volume reduction "bubble". Action: Tim Humiston Due: Delivery expected in 2 wks.
- 80. Obtain Asbestos Letter from Ricky Carr to support lead removal IWCP. Action: Mary Aycock Due: Closed - letter received.
- 97. Determine APENS issues, if any for 707 and 776 for projected work. Action: Tim Humiston Due: No open issues - Steve to issue letter confirming 776 APENS adequate.
- 103. Determine if we are better suited to build crate in hallway around box versus module. Action: Mike Nelson Due:
- 104. Develop AHAs for Lead removal and breaches. Action: Garth Beers and Mike Nelson Due: Ted and Garth working. We may use ones for A module if ready.

- 108. Issue letter confirming 90 day areas not required when box removed from centerline with windows intact. Action: Shirley Garcia Due:Closed letter issued.
- 109. Develop Security Plan to exit module area. Action: Joe McKaig Due: Closed will use
- 110. Finalize design to open furnaces and sequence J20, J30 disassembly tasks. Action Tim Humiston and Ted Kocol Due:
- 111. Follow-up on J-30 shipment to Los Alamos talk with Mike Maier. Action: Joe McKaig Due: Closed covered by #30 above.
- 115. Resolve concern with one sample of J 30 Oil being RCRA. Action: Mary Aycock Due: Mary, Ted and Craig will work with Jeff Widney.
- 116. Establish supply 6" duct tape. Action: Tom Maydew Due: We have enough tape for near term needs. Working on future requirements.
- 117. Determine B-12 packing requirements. Action: Mary Aycock Due: Closed Letter received.
- 118. Resolve Tent vs Glove-bag CSOL issue. Action: Tim Humiston and Herb Finkelman Due: Closed CSOL revision received.
- 119. Verify Plug will fit J40 and 50 and prepare Temp Mod. Action: Ted Kocol and Mark Maier Due: Temp mod complete need to verify no additional documentation required.
- 120. Reverify CBOM and other parts and equipment are staged. Action: Ted Kocol Due: 25-50% complete.
- 122. Determine what we need to incorporate from A 80 Lessons Learned effort. Action: Herb Finkelman Due: Working item by item.
- 123. Resolve question on horizontal shipping of J 30 Mold and Melts. Action: Tim Humiston Due: Closed can ship.
- 124. Resolve cost disconnects for waste shipments. Action: Gary Bracken Due 7/12.
- 125. Determine if recovery bag fits. Action: Ted Kocol Due: Doesn't appear to. Working out fix.
- 126. Retrieve Strip Coat survey Plan. Action: Mary Aycock Due:
- 127. Determine structure of Center Line Blank. Action: Tim Humiston Due: Is full face steel may modify.
- 128. Evaluate need for revised lift plan for J 30. Action: Tim Humiston Due.

The next meeting will be July 22, 1996, 10:00 a.m. in Building 439.

#### RESPONSE REQUIREMENTS

Team members are responsible for responding to action items listed above.

#### HNF:dlu

### **Distribution:**

D.	Clark	-	DynCorp - 770
K. S. R.	Griffin Sergeson Williams	- -	K-H - T130F K-H - T130F K-H - T130F
M. G. D. C.	Aycock Beers Bracken Coyne Guthrie	- - - -	RMRS - T130F RMRS - T891C RMRS - T130B RMRS - T439D RMRS - T130F

T.	Humiston	-	RMRS - T130F
M.	Nelson		RMRS - T764B
P.	Ross		RMRS - T130F
J.	McAllister		RMRS - T439D
C.	Trump		RMRS - T893A
T.	Kocol		RMRS - T764B
K.	Bates		SSOC - 441
T.	Davidson		SSOC - 441
H.	Mason		SSOC - 750
G.	Trieste		SSOC - 750

File 17.402.F

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